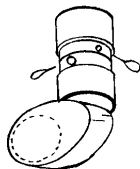


AMERICAN MOTORS • 6-CYLINDER 199-232-258 cu. in. engines

Cast Iron Billet
HYDRAULIC



1.6:1 Rocker Ratio

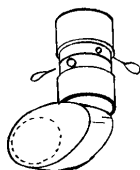


Part No. Cam Only	Grind No./Type	APPLICATION	RPM-Range	Valve Lift INT. EX.	Valve Lash Hot INT. EX.	ADV. Duration INT. EX.	.050 Duration INT. EX.	Lobe Center
1331-M	Mile-A-Mor HYDRAULIC	Mileage & Maximum Lower RPM Torque for Late Model, Low Compression (8-9.5:1 Max) Engines.	1000-3800	.425 .425	.000 .000	248° 248°	194° 194°	108°
133125	256-SUPERCAM HYDRAULIC	Best torque & economy in passenger cars & trucks. Max compr., 9.5:1, smooth idle, std. axle ratio, good vacuum, computer compatible. Std. to 600 CFM Carb.	1500-4800	.450 .450	.000 .000	256° 256°	202° 202°	111°
133125/26	256/262 HYDRAULIC	Best overall cam for towing. Trucks, Vans, R.V., etc. Broad torque band. Good vacuum. 3.55-4.10 axle ratio. 9.5:1 compr. Computer compatible. Smooth idle.	1800-5000	.450 .445	.000 .000	256° 262°	202° 208°	110°
133126	262-SUPERCAM HYDRAULIC	Low/Mid-Range performance cam. 9.5:1 compr. 3.08-3.70 axle ratio. Passenger cars & trucks. Up to 625 CFM Carb.	2000-5500	.445 .445	.000 .000	262° 262°	208° 208°	109°
133127	270-HL HYDRAULIC	Good All-Around Performance. Fair idle. stock Converter. 3:70-4:11 Axle Ratio. Up to 650 CFM Carb. 9.5:1 Compr.	2000-6000	.475 .475	.000 .000	270° 270°	216° 216°	109°
133128	282 HYDRAULIC	High Perf. Use. Lopey idle. 2500 Stall. 3.70-4.11 axle ratio. Up to 750 CFM Carb. 9.5:1 compr.	2500-6500	.467 .467	.000 .000	282° 282°	224° 224°	109°

BUICK SPECIAL • V-8 1961-67

300-340 cu.in. Cast Iron Engines
215 cu. in Aluminum Engines

Cast Iron Billet
HYDRAULIC



1.6:1 Rocker Ratio



Part No. Cam Only	Grind No./Type	APPLICATION	RPM-Range	Valve Lift INT. EX.	Valve Lash Hot INT. EX.	ADV. Duration INT. EX.	.050 Duration INT. EX.	Lobe Center
621256	256-SUPERCAM HYDRAULIC	Best torque & economy in 327-400 c.i. Passenger cars & trucks. Max. compr. 9.5:1. Smooth idle. Std axle ratio, good vacuum, computer compatible. Std to 600 CFM Carb.	1500-4800	.450 .450	.000 .000	256° 256°	202° 202°	112°
621262	262-SUPERCAM HYDRAULIC	Low/mid-range performance cam. 9.5:1 compr. 3.08-3.70 axle ratio. Passenger cars & trucks. Up to 625 CFM Carb.	2000-5500	.445 .445	.000 .000	262° 262°	208° 208°	110°
621270	270-HL HYDRAULIC	Good All-Around Performance. Fair idle. stock Converter. 3:70-4:11 Axle Ratio. Up to 650 CFM Carb. 9.5:1 Compr.	2000-6000	.470 .470	.000 .000	270° 270°	216° 216°	109°
621282	282 HYDRAULIC	High Perf. Use. Lopey idle. 2500 Stall. 3.70-4.11 axle ratio. Up to 750 CFM Carb. 9.5:1 compr.	2500-6500	.467 .467	.000 .000	282° 282°	224° 224°	109°

AMERICAN MOTORS • 6-CYLINDER 199-232-258 cu. in. engines

Recommended Valve Train Components



These items included in Cam & complete kit							Optional accessories		
CAM & COMPLETE KIT P/N	LIFTERS P. 26-27	PUSHRODS P. 28-32	VALVE SPRINGS P. 42-51	SPRING SHIMS P. 39	STEEL RETAINERS P. 33	POLY LOCKS P. 38	TIMING SET P. 18,40	VALVE LOCKS P. 41	VALVE SEALS P. 15
1331-MK	3052-HY (12 pcs)	693-B J (12 pcs)	6005 B (12 pcs)	# 2	3607-ST (12 pcs)	—	N/A	VL-3/8 (24 pcs)	VS-3/8 ^Q (12 pcs)
133025	3052-HY (12 pcs)	693-B J (12 pcs)	6005 B (12 pcs)	# 2	3607-ST (12 pcs)	—	N/A	VL-3/8 (24 pcs)	VS-3/8 ^Q (12 pcs)
133025/26	3052-HY (12 pcs)	693-B J (12 pcs)	6005 B (12 pcs)	# 2	3607-ST (12 pcs)	—	N/A	VL-3/8 (24 pcs)	VS-3/8 ^Q (12 pcs)
133026	3052-HY (12 pcs)	693-B J (12 pcs)	6005 B (12 pcs)	# 2	3607-ST (12 pcs)	—	N/A	VL-3/8 (24 pcs)	VS-3/8 ^Q (12 pcs)
133027	3052-HY (12 pcs)	693-B J (12 pcs)	6005 B (12 pcs)	# 2	3607-ST (12 pcs)	—	N/A	VL-3/8 (24 pcs)	VS-3/8 ^Q (12 pcs)
133028	3052-HY (12 pcs)	693-B J (12 pcs)	6005 B (12 pcs)	# 2	3607-ST (12 pcs)	—	N/A	VL-3/8 (24 pcs)	VS-3/8 ^Q (12 pcs)

BUICK SPECIAL • V-8 1961-67

300-340 cu.in. Cast Iron Engines
215 cu. in Aluminum Engines

Recommended Valve Train Components



These items included in Cam & complete kit							Optional accessories		
CAM & COMPLETE KIT P/N	LIFTERS P. 26-27	PUSHRODS P. 28-32	VALVE SPRINGS P. 42-51	SPRING SHIMS P. 39	STEEL RETAINERS P. 33	POLY LOCKS P. 38	TIMING SET P. 18,40	VALVE LOCKS P. 41	VALVE SEALS P. 15
625256	202-HY	1033 (215 CI) 1033-A (300 CI) 1193-A (340 CI)	625/626	# 3	627-ST	N/A	620-TS ^L	N/A	VS-11/32 ^F
625262	202-HY	1033 (215 CI) 1033-A (300 CI) 1193-A (340 CI)	625/626	# 3	627-ST	N/A	620-TS ^L	N/A	VS-11/32 ^F
625270	202-HY	1033 (215 CI) 1033-A (300 CI) 1193-A (340 CI)	625/626	# 3	627-ST	N/A	620-TS ^L	N/A	VS-11/32 ^F
625282	202-HY	1033 (215 CI) 1033-A (300 CI) 1193-A (340 CI)	625/626	# 3	627-ST	N/A	620-TS ^L	N/A	VS-11/32 ^F

F Requires cylinder heads be machined with VST -11/32 Cutter
J Adjustable Pushrods
L 300 & 340 C.I. Engines only

Q Requires cylinder heads be machined with VST-3/8 Cutter
B Requires cylinder heads be machined with Isky #1258 hole Saw